## 52A INTERIOR 1996 - Adhesive/Special Tool

## **ADHESIVE**

Item	Specified adhesive
Roof pad <vehicles sunroof="" without=""></vehicles>	3M Part No.EC-1368 or equivalent

## Group 52

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# SPECIAL TOOL

Tool	Number	Name	Use
	MB990784	Ornament remover	Removal of switch, trim, etc.

## **INSTRUMENT PANEL**

#### **REMOVAL AND INSTALLATION**

For installation of the instrument panel, the bolts and screws described below are used. They are indicated by symbols in the illustration.

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Name	Symbol	Size mm (D $\times$ L)	Colour	Shape	
Tapping screw	А	5×12	_		
	В	5×14	_		·
	С	5×16	_		A00Z0010
	D	5×20	Black		
	E	5×12	_	d)	
	F	5×16	-	() 200000	
	G	5×20	_		B00Z0010
Washer-assembled screw	Н	5×16	_		
				l u	C00Z0010
Washer-assembled bolt	1	6×16	-		
	J	6×20	-		D00Z0010
	К	6×16	-	Columbs	
	L	6×16	Black	- Odlaria	E00Z0010
Gimlet bolt	М	6×16	-		
				U	F00Z0010

D = Thread diameter

L = Effective thread length

#### **CAUTION: SRS**

- When removing and installing the floor console (vehicles equipped with SRS), do not let it bump against the SRS-ECU.
- For the passenger side air bag module removal/installation, always observe the service procedures Air Bag Module and Clock Spring.

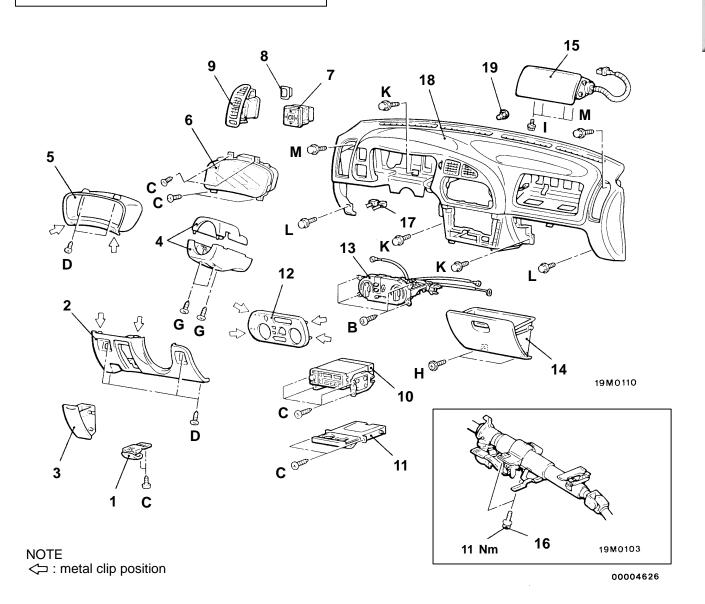
Pre-removal and Post-installation Operation

Floor Console Assembly Removal and Installation

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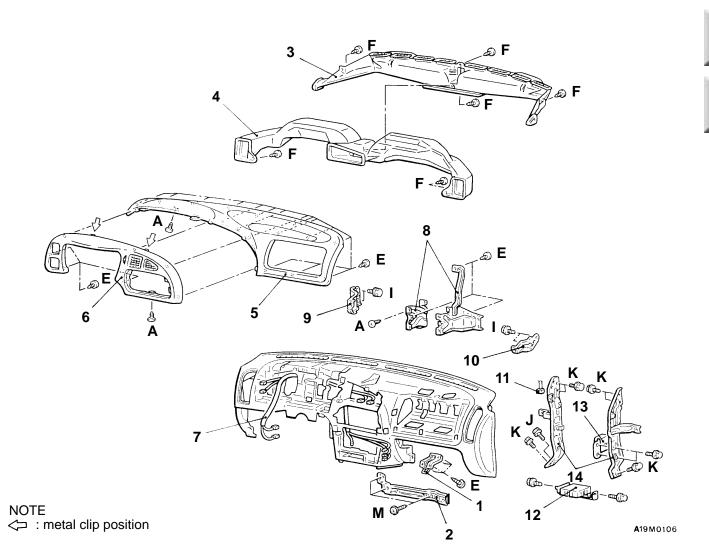


#### Removal steps

- 1. Hood lock release handle
- 2. Driver side lower cover
- 3. Personal pocket
- 4. Column cover
- 5. Meter bezel
- 6. Combination meter
- 7. Door mirror control switch or plug
- 8. Fog lamp switch or plug
- 9. Side air outlet assembly
- Radio and tape player or DIN bracket

- 11. Cup holder or plug
- 12. Heater control panel
- 13. Heater control assembly
- 14. Glove box
- Front passenger's air bag module assembly
- 16. Steering column assembly installation bolt
- 17. Harness connector
- 18. Instrument panel assembly
- 19. Grommet

#### **DISASSEMBLY AND REASSEMBLY**



#### Disassembly steps

- 1. Glove box striker
- 2. Glove box frame
- 3. Defroster nozzle assembly
- Distribution duct
   Instrument pad
- 6. Cluster panel
- 7. Instrument panel wiring harness

- 8. Instrument panel reinforcement
  9. Lower bracket (L.H.)
  10. Lower bracket (R.H.)
  11. Harness connector
  12. ABS-ECU

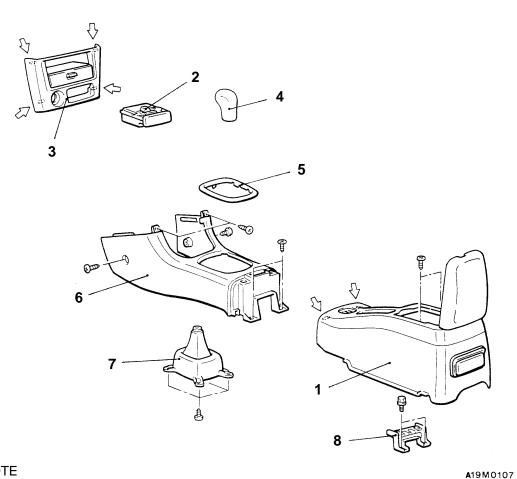
- 13. Relay
- 14. Center reinforcement

MAIN

Group **52** 

## FLOOR CONSOLE

### **REMOVAL AND INSTALLATION**



: metal clip position

#### Removal steps

- 1. Rear floor console assembly

- 2. Ashtray3. Audio panel4. Shift lever knob <M/T>
- 5. A/T panel6. Front floor console assembly7. Shift lever cover <M/T>8. Rear console bracket

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## **TRIMS**

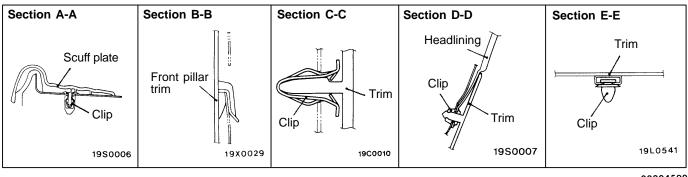
#### **REMOVAL AND INSTALLATION**

<Hatchback>

9 44 Nm 8 10 E 11 44 Nm

#### NOTE

: metal clip position
: resin clip position



00004599

19M0062

- Scuff plate
   Cowl side trim
   Front pillar trim
   Quarter trim
- 5. Quarter trim lid
- 6. Lamp lid

- 7. Rear speaker garnish8. Center pillar trim9. Rear pillar trim10. Rear shelf

12

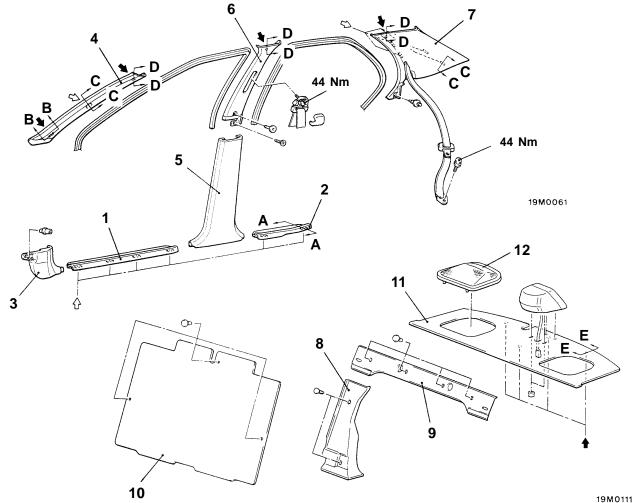
- 11. Rear end trim
- 12. Jack lid

5

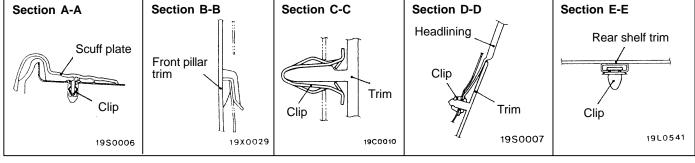
MAIN

Group **52** 

#### <Sedan>



: metal clip position - : resin clip position



00004628

- Front scuff plate
   Rear scuff plate
   Cowl side trim

- 4. Front pillar trim
  5. Center pillar trim lower
  6. Center pillar trim upper
- 7. Rear pillar trim
- 8. Rear seat back brace trim < Vehicle with split type rear seat>

- 9. Rear seat back trim < Vehicle with split type rear seat>
- 10. Rear partition board <Vehicles with bench type rear seat>
- 11. Rear shelf trim
- 12. Rear speaker garnish

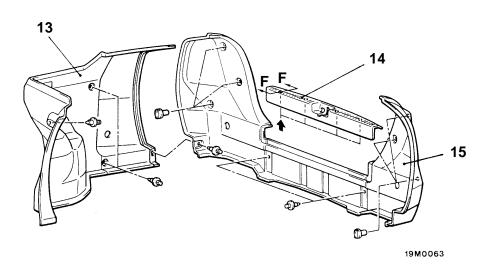
**MAIN** 

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NOTE

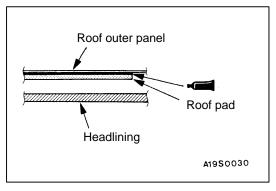
= : resin clip position

00004601

Clip

19L0541

- 13. Trunk side trim
- 14. Rear end cover
- 15. Rear end trim



## **HEADLINING**

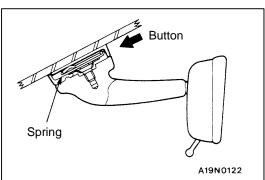
#### **INSTALLATION SERVICE POINT**

<Vehicles without sunroof>

Specified adhesive: 3M Part No.EC-1368 or equivalent

Section F-F

Rear end cover



## INSIDE REAR VIEW MIRROR

#### REMOVAL SERVICE POINT

Remove by pushing in the direction of the arrow in the illustration.

#### NOTE

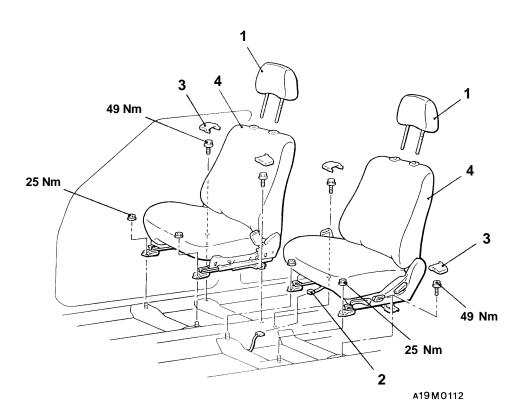
- 1. The mirror spring fits firmly in the groove of the button that is attached to the glass.
- 2. The mirror breaking load is within 450 N.

## **FRONT SEAT**

#### REMOVAL AND INSTALLATION

#### Pre-removal and Post-installation Operation

 Rear Floor Console Assembly Removal and Installation



1. Headrestraint

#### Front seat assembly removal steps

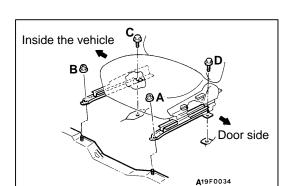
- 2. Harness connector <vehicles for GCC>
- 3. Seat anchor cover



4. Front seat assembly

#### NOTE

After provisionally tightening the seat assembly mounting nuts and bolts in every installation location, fully tighten them to the specified torque.



#### **INSTALLATION SERVICE POINT**

#### ►A FRONT SEAT ASSEMBLY INSTALLATION

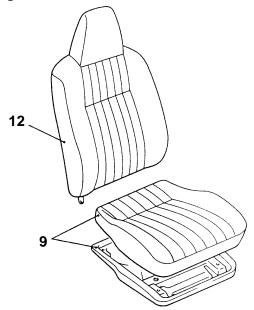
Tighten the front seat mounting bolts in the order A, B, C, and D.

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Group 52

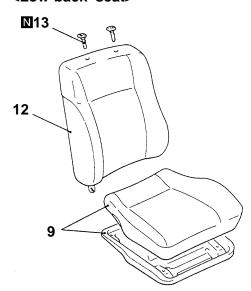
#### **DISASSEMBLY AND REASSEMBLY**

#### <High-back seat>

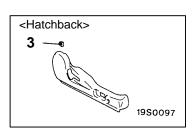


<Vehicles without height adjuster>

#### <Low-back seat>

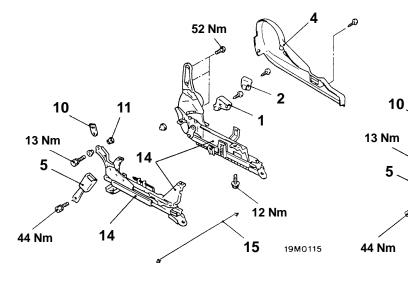


<Vehicles with height adjuster>



4.9 Nm

19M0116 00004629



Disassembly steps

- 1. Reclining adjusting knob
- 2. Slide adjusting knob
- 3. Walk-in knob <Hatchback>4. Front seat side shield cover
- 5. Inner seat belt
- 6. Front seat height adjuster inner le-
- 7. Front seat height adjuster lever

8. Front seat inner cover

52 Nm

9. Front seat cushion frame

12 Nm

15

- 10. Protector
- 11. Bushing
- 12. Front seat back assembly
- 13. Headrestraint guide
- 14. Seat adjuster assembly15. Pull wire

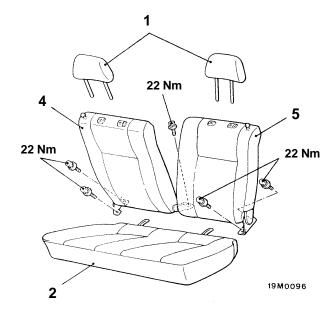
MAIN

Group **52** 

## **REAR SEAT**

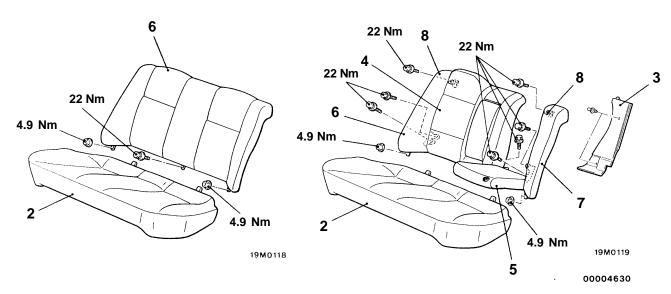
#### **REMOVAL AND INSTALLATION**

#### <Hatchback>



#### <Sedan - bench type seat>

#### <Sedan - split type seat>



#### Removal steps

- 1. Headrestraint
  - 2. Seat cushion

  - 3. Seatback trim
    4. Seatback (R.H.)
    5. Seatback (L.H.)
    6. Seatback
  - 7. Side seatback (R.H.)
    - 8. Side seatback (L.H.)
    - 9. Seat striker

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Group **52** 

#### REMOVAL SERVICE POINT

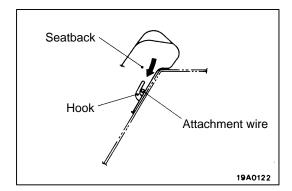
#### **▲**A► SEAT CUSHION REMOVAL

While keeping the rear seat stopper pulled, lift up the seat cushion to remove it.



Group 52

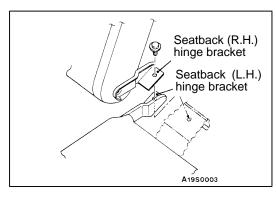
52A 1996



#### **INSTALLATION SERVICE POINTS**

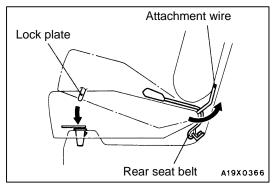
# ►A SIDE SEATBACK (L.H.)/SIDE SEATBACK (R.H.) INSTALLATION

Push the side seatback in the direction indicated in the illustration; then securely attach the attachment wire to the body side hook and install the side seatback.



# ►B SEATBACK (L.H.)/SEATBACK (R.H.) INSTALLATION

Place the seatback (L.H.) hinge bracket facing downwards and the seatback (R.H.) hinge bracket facing upwards, and then install the bolt.



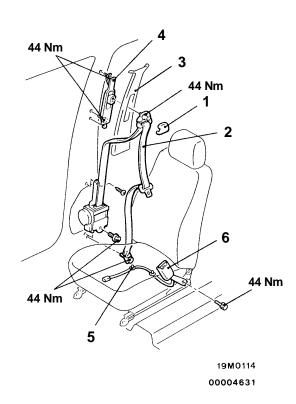
#### **▶**C SEAT CUSHION INSTALLATION

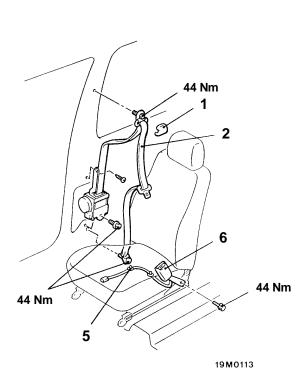
- 1. Pull the rear seat belt on top of the seat cushion.
- 2. Insert the seat cushion attachment wire securely below the seatback.
- 3. Insert the seat cushion lock plate securely into the floor holes.

## FRONT SEAT BELT

#### REMOVAL AND INSTALLATION

<Vehicles without adjustable seat belt anchor> <Vehicles with adjustable seat belt anchor>

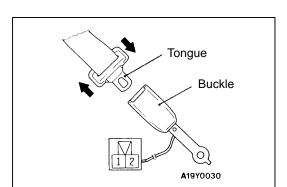




#### Outer seat belt removal steps

- Quarter trim <Hatchback>
- Center pillar trim lower<Sedan>
   Sash guide cover
- 2. Outer seat belt
- 3. Center pillar trim upper

- 4. Adjustable seat belt anchor Inner seat belt removal steps
- Front seat
- 5. Clip <Vehicles for GCC>
- 6. Inner seat belt



## **INSPECTION** SEAT BELT SWITCH CONTINUITY CHECK <VEHICLES FOR GCC>

Items	Terminal No.		
	1	2	
Fastened seat belt			
Unfastened seat belt	0		

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Group **52** 

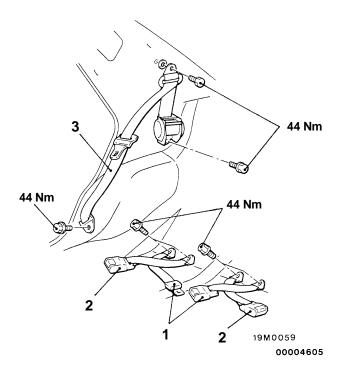
## **REAR SEAT BELT**

#### **REMOVAL AND INSTALLATION**

<Hatchback>

# 3 44 Nm 44 Nm 44 Nm 2 19M0058 2

#### <Sedan>



#### Removal steps

- Rear seat
- 1. Inner, outer seat belt (center seat belt)
  2. Inner seat belt
- Quarter trim <Hatchback>
  Rear pillar trim
  3. Outer seat belt

MAIN

Group **52**